



Dart Aerospace Ltd.
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D4038-5

Job Sheet 187147



Part No: D4038-5

Job Qty: 2 ea

Part Name: Block



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/28/18

Job Tracking No:

Due Date: 12/14/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG D4038 REV.F SHEET 7 lpp Rev:A New Issue 09-12-14 JLM Verified By:EC IPP REV:B 18.02.08 AS
PER DWG REV.F DD VERF:DP

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	12/14/18	12/14/18	0.00	0.00	Start Up Machining-2		mm 19/01/13
100	Bandsaw	2 pcs	12/14/18	12/14/18	0.00	0.04	Bandsaw1		"
105	CNC Vertical Machining	2 pcs	12/14/18	12/14/18	0.00	0.96	HAAS1-4		mm 19/01/14
110	QC	2 pcs	12/14/18	12/14/18	0.00	0.00	QC2 Machining-2		"
120	QC	2 pcs	12/14/18	12/14/18	0.00	0.00	QC8 Machining-2		mm 19/01/14
130	HandFinish	2 pcs	12/14/18	12/14/18	0.00	0.25	HandFinish1		SA 19/01/14
150	QC	2 pcs	12/14/18	12/14/18	0.00	0.00	QC3 QC7		SA 19/01/14
160	Packaging	2 pcs	12/14/18	12/14/18	0.00	0.00	Packaging3-2	51070	JAN 13 2019
170	QC21-SA	2 Ea	12/14/18	12/14/18	0.00	0.00	QC21		JAN 15 2019

Part Op 100 - CUT BLANK 2.19" LONG

Descriptions: 105 - Mill as per Dwg and Folio FA883 DWG REV: F FOLIO REV: AA DEBURR

110 - QC2- Inspect parts off machine FAI/FAIB

120 - QC8- Inspect parts - second check

130 - Chemical Conversion Coat per QSI005 4.1

150 - QC3- Inspect Part Finish

160 - Identify as per dwg & Stock Location: _____

170 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.500X2.000	6061-T6 Bar 1.50 X 2.00	.3320 ft (.166 ea)	90-Start up Operation	5008417-1.16



Container No: S144422



Part: D4038-5

Job No: 187147

Serial No/Batch: S144422

Revision: F

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 01/13/19

ations

Required	Inventory	Allocated
0	18	0

ations

I not be found.

Plex 11/28/18 9:56 AM Dart.lajeunesse.marie

Entered: _____ Date: _____



WORK ORDER NON-CONFORMANCE / ROUTE UPDATE

NCR No. _____

Route update only ☐

Job: _____ Part No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐		DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date : _____	Sequence #: _____		QTY Affected : _____		MRB (QSI042)
Description Work Order Deviation			Disposition		
			Completed By		
			Lead hand / Supervisor		
			QC / QA Coordinator		
FAULT CATEGORY					
☐ Pressure/Forced		☐ Contamination	☐ Power Loss/Surge	☐ Positioned Wrong	
☐ Binding		☐ Misaligned/off center	☐ Folio/Program	☐ Outside Tolerance	
☐ Binding		☐ BOM/Route	☐ Grain Direction	☐ Drawing	
☐ Checks		☐ Broken/Damage/Defect	☐ Weld	☐ Finish	
☐ Bump/Kink/Ripple/Wave/Twist		☐ Incomplete/Unclear Instructions	☐ Wrong Stock Pulled	☐ Part Lost/Missing	
☐ Marks/Chatter		☐ Drill Holes	☐ Out of Sequence	☐ Misread	
☐ Mislabeled		☐ Fit/Function	☐ Off-set/Set-up		
/Details:					

